



Product Information

SXA640 Matt Black

Product Description

SXA640 Matt Black is a premium quality, exterior grade lacquer that's perfect for a variety of convenient, time saving uses, such as on window frames, sills, the bottom of bumpers, inside wheel arches and underneath on the chassis.

SXA640 Matt Black is supplied ready for use in an easy to use Aerosol. Gloss readings will be approx. 25GU @ 60°. As a 1K product, it is quick and easy to use and produces a high quality matt lacquer finish.

Preparation of Substrate



Thoroughly clean substrate to be painted before and after sanding with any wax and grease remover from the PPG range.



SXA640 Matt Black can be applied over suitably prepared:

- Original sound paint finishes except spraying enamel.
- Any PPG acrylic lacquer or 2 pack primer.

Sand or abrade the substrate using P400 dry abrasive or using a fine Mirlon pad.

Re-clean the surface using any PPG wax and grease remover.

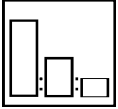
use a clean cloth dampened with PPG wax and grease remover to apply and a clean dry cloth to remove wax and grease.

Application Guide

Shaking

Shake the can gently for a few seconds until the agitator can be heard moving freely inside the can.

Mixing Ratio



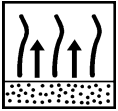
Supplied ready for Use - No Need to Mix.

Number of Coats



1 – 2 coats
Spray distance 20-30 cm from panel

Flash Off at 20°C



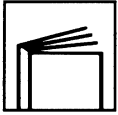
3 – 5 mins @ 20°C

Drying Times**



Air Dry @ 20°C

20 - 30 Minutes @ 20°C



HEALTH AND SAFETY

Health and Safety

Please refer to Material Safety Data Sheets for full Health and Safety details and product can labels.

- Goggles must be worn when mixing and using to prevent accidental splashing into the eye. If contact occurs with eyes give prolonged irrigation with water and get medical attention immediately.
- Good ventilation and extraction must be provided in the working environment.
- Wear suitable protective equipment to prevent skin contact with this material.
- When spraying this product the operator (and persons in vicinity) must wear suitable breathing apparatus.
- Do not smoke whilst using this material.

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Drying times quoted are average times at 20°C/68°F. Film thickness, humidity and shop temperature can all affect drying times.



PPG INDUSTRIES AUSTRALIA PTY LIMITED

**McNaughton Road
Clayton VIC Australia 3168**

Tel: 13 2424

Fax: 1800 800 819

PPG INDUSTRIES NEW ZEALAND PTY LIMITED

**5 Vestey Drive Mt. Wellington
Auckland New Zealand**

Tel: 0800 320 320

Fax: 0800 320 322